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1/77

22JAN03 E778835-3 D02605
P01/7700 0.00-0301372.9

21 JAN 2003

Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

Cardiff Road
Newport
South Wales
NP10 8QQ

21 JAN 2003

1. Your reference P1105

2. Patent application number
(The Patent Office will fill in this part) 0301372.9

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Ebac Limited
St Helen Trading Estate
BISHOP AUCKLAND
Co. Durham
DL19 9AL

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation 8548562001

incorporated in the United Kingdom

4. Title of the invention

BAG-IN-BOX CONTAINERS AND COOLERS

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Craske & Co.
Patent Law Chambers
15 Queens Terrace
EXETER
EX4 4HJ

Patents ADP number (if you know it) ADP No. 7971004 ✓

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number	Country	Priority application number (if you know it)	Date of filing (day / month / year)
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7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application	Number of earlier application	Date of filing (day / month / year)
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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

a) any applicant named in part 3 is not an inventor, or
b) there is an inventor who is not named as an applicant, or
c) any named applicant is a corporate body.
See note (d))

Yes

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description	7
Claim(s)	2
Abstract	
Drawing(s)	4 $\frac{1}{2}$ $\frac{1}{2}$

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

1

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

Date

Craske & Co. 20 January 2003

12. Name and daytime telephone number of person to contact in the United Kingdom

Mr S.A. Craske Tel. 01 392 413 479

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Notes

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Ebac Limited

BAG-IN-BOX CONTAINERS AND COOLERS

TECHNICAL FIELD OF THE INVENTION

This invention relates to bag-in-box liquid containers and coolers for use with such containers.

BACKGROUND

Many liquids are distributed in a kind of container which is generally known as a bag-in-box container. Common examples include wine, water, milk, juices, blood and other medical products. Such containers have an outer protective casing (the box) which is generally formed of cardboard or another relatively rigid material, and the liquid is held within an impermeable inner liner (the bag) which is formed of a flexible material such as plastic. The bag is often provided with a dispensing valve which projects through an opening in the box to allow the contents to be removed from the bag. Such containers have many advantages over other forms of container. They are robust, lightweight and inexpensive, and since the bag collapses as the liquid is removed, the contents are protected from contact with air until the container is almost empty. Many products deteriorate on contact with air so that the product has a longer shelf life in a bag-in-box container.

Furthermore, if the liquid is sealed into the bag under sterile conditions there is minimal risk of contamination with dirt or bacteria prior to use.

Some liquid products need to be stored and/or dispensed at a temperature which is below ambient. The cooling of products in bag-in-box containers presents somewhat of a problem since the most suitable materials for the box are generally good heat insulators. Furthermore, when a proportion of the liquid is removed the increasing air space between the bag and the box also forms an additional layer of heat insulation. A common method of chilling the contents of a bag-in-box container is to place the entire container into a chilled enclosure, but this requires considerable time and heat energy to chill the liquid to the required level. A more efficient method is to remove a portion of the box to expose an area of the bag to a chilled heat exchange surface, but this entails a considerable risk of damaging the bag, and also inconveniences the user.

The present invention seeks to provide a new and inventive form of bag-in-box container and a new and inventive cooling apparatus for use with the container which entail a minimum of inconvenience for the user and provide more rapid and effective cooling of the contents.

SUMMARY OF THE INVENTION

The present invention provides a bag-in-box container having a box forming a relatively rigid outer casing with top, bottom and side walls, and an inner liner providing a bag formed of a flexible material with a liquid outlet extending through an opening in the outer casing, in which the side walls are

formed to provide at least one second opening adjacent to the bottom of the container through which a cooling probe can be inserted between the casing and the liner.

The invention also provides liquid cooling apparatus which includes a support surface for supporting a bag-in-box liquid container and a cooling system which includes at least one cooling probe which is mounted to project generally parallel to said support surface spaced a short distance thereabove for insertion into said container between the bottom of the bag and the bottom of the box.

BRIEF DESCRIPTION OF THE DRAWINGS

The following description and the accompanying drawings referred to therein are included by way of non-limiting example in order to illustrate how the invention may be put into practice. In the drawings:

Figure 1 is a side view of a bag-in-box container and cooler in accordance with the invention;

Figure 2 is a similar view to Fig. 1 showing the container installed on the cooler;

Figures 3 to 7 are general views of five different forms of the cooler;

Figures 8 to 14 are general views of seven different forms of

the container; and

Figure 15 is a vertical sectional detail of the container.

DETAILED DESCRIPTION OF THE DRAWINGS

Referring firstly to **Fig. 1**, a bag-in-box container is indicated generally at 1 and a cooler for use with the container is indicated generally at 2.

The container 1 includes a box 10 forming a relatively rigid outer casing formed of cardboard, sheet plastic or other suitable material. The box has rectangular top and bottom walls 11 and 12, joined by four upstanding rectangular side walls, only the front and rear walls 13 and 14 being visible in the drawings. The box has an inner liner 15 of a flexible material forming a bag which is substantially filled with liquid 30 and held free within the box. The bag has a liquid outlet 16 which extends through an opening in the box 10 towards the bottom of the front wall 13. The outlet may incorporate a discharge valve, but it may also be connected by a length of tubing to a remote discharge valve. The outlet could also be located at the top of the box with a dip tube extending inside the bag to remove liquid from the bottom of the container. The box has at least one second opening 18 provided in the side walls immediately above the bottom wall 12. In this case the opening is formed in the rear wall 14. The form of the or each second opening is described in more detail below.

The cooler 2 includes a housing 20 forming a horizontal platform 21, configured to support the container 1, and an upstanding rear wall 22. A

cooling probe 23 projects from the rear wall 22 generally parallel to the support platform 21 and spaced a short distance above the platform. The probe can be cooled by known means such as condenser coils included in a refrigerant cooling system of the kind including a compressor, an expansion valve and an evaporator. A thermoelectric cooling system could also be used, if desired.

The box is slid onto the platform 21 in the direction of the arrow A shown in **Fig. 1**, so that the cooling probe 23 enters the opening or openings 18 and passes into the container between the bag 15 and the bottom wall 12, as shown in **Fig. 2**, slightly displacing the bag upwardly within the box. Since the probe is disposed between the box and the liner the probe is in close heat exchange contact with the liquid 30 through the wall of the liner, ensuring that the contents are cooled very quickly and efficiently.

To ensure maximum efficiency the cooling probe is preferably of a generally planar configuration, but it may take various forms. For example, the probe 23 may be a flat plate as shown in **Fig. 3**, possibly with a bifurcated leading end as in **Fig. 4**. Another possibility is a single cooling element bent into a planar serpentine configuration as in the simple example shown in **Fig. 5**. The plate may also be divided to form a group of two or more separate probes as shown in **Fig.s 6 and 7**.

The box may have a single slot-like opening 18 to receive a single cooling probe as shown in **Fig. 8**, but to avoid weakening the box it is preferable to provide a row of separate openings to receive a group of separate probes as shown in **Fig.s 9 and 10** which are suitable for use with the coolers of **Fig.s 6 and 7** respectively. Rather than having one or more discrete openings the

box may have perforations to define openings which are burst-through by the leading end of the cooling probe 23. Thus, a single row of perforations may be provided as in **Fig. 11**, preferably with perpendicular rows of perforations at each end to form one or more flaps which move inwards as the probe is inserted. Separate probes may have respective groups of perforations provided in an H or U configuration as in **Figs 12 and 13**, and when the cross-sectional area of the individual probes is small the perforations may be in a cruciform configuration as in **Fig. 14**.

In order to ensure smooth insertion of the cooling probe 23 beneath the bag 15 its leading end may be smoothly curved, preferably with a chamfered upper edge 24 as shown in **Fig. 15**. The risk of damaging the bag may be further reduced by providing an internal hinged flap 25 which is moved upwardly by the probe to push the bag out of the way, as indicated by dashed lines. The flap may have two or more additional hinged sections 26, and it may be formed by the wall of the box 10 as shown or provided as a separate element fixed within the box.

As the container is emptied the bag 15 slowly collapses in known manner, but the weight of the liquid maintains effective cooling contact with the probe 23.

Although it is preferred to insert the cooling probe beneath the bag for most efficient cooling it would also be possible to insert a probe alongside the bag towards the bottom of the container.

It will be appreciated that the features disclosed herein may be present in any feasible combination. Whilst the above description lays emphasis on those

areas which, in combination, are believed to be new, protection is claimed for any inventive combination of the features disclosed herein.

* * * * *

CLAIMS

1. A bag-in-box container having a box forming a relatively rigid outer casing with top, bottom and side walls, and an inner liner providing a bag formed of a flexible material with a liquid outlet extending through an opening in the outer casing, in which the side walls are formed to provide at least one further opening adjacent to the bottom of the container through which a cooling probe can be inserted between the casing and the liner.
2. A bag-in-box container according to Claim 1, in which the or each further opening is formed by a discrete aperture in the container.
3. A bag-in-box container according to Claim 1, in which the or each further opening is formed by a line of perforations defining a portion of the casing which can be burst through by a cooling probe.
4. A bag-in-box container according to any of Claims 1 to 3, in which the or each further opening is provided with a flap which is hinged to move against the bag when the probe is inserted.
5. Liquid cooling apparatus which includes a support surface for supporting a bag-in-box liquid container and a cooling system which includes at least one cooling probe which is mounted to project generally parallel to the support surface and spaced a short distance above the support surface for insertion into the container between the bag and the box.

6. Liquid cooling apparatus according to Claim 5, in which the cooling probe or probes is/are arranged in generally planar configuration.
7. A bag-in-box container substantially as described with reference to the drawings.
8. Liquid cooling apparatus substantially as described with reference to the drawings.

* * * * *

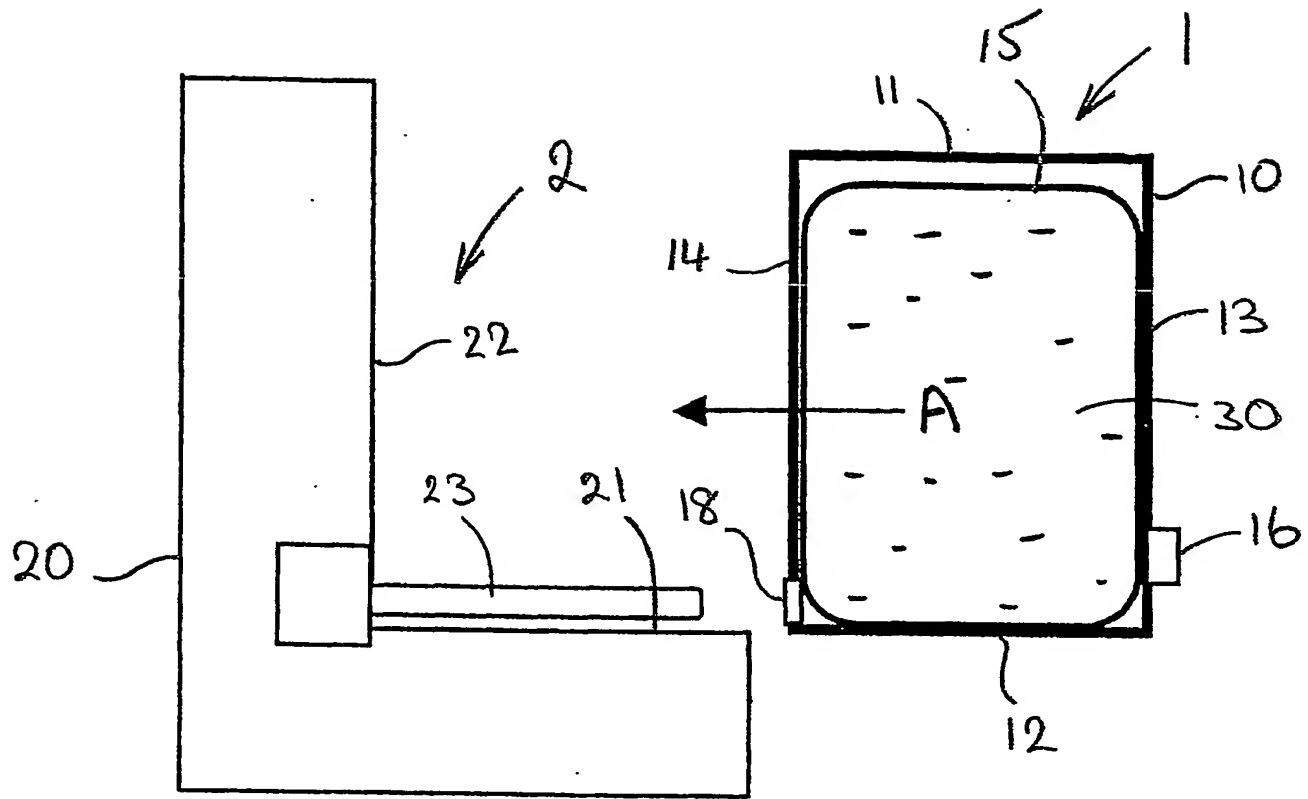


Fig 1

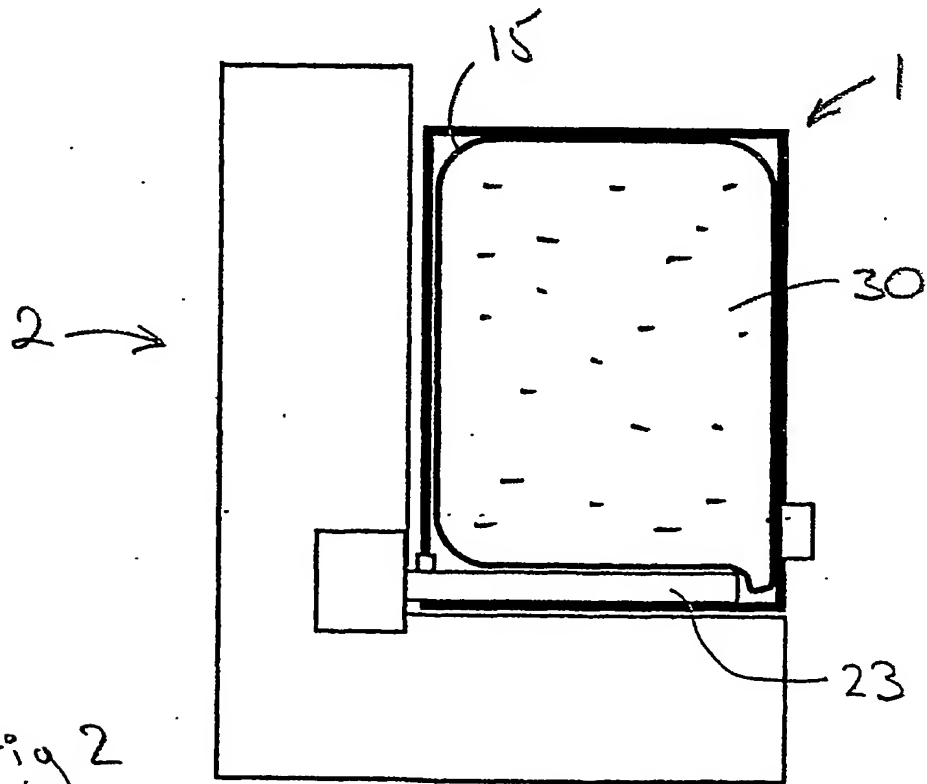


Fig 2

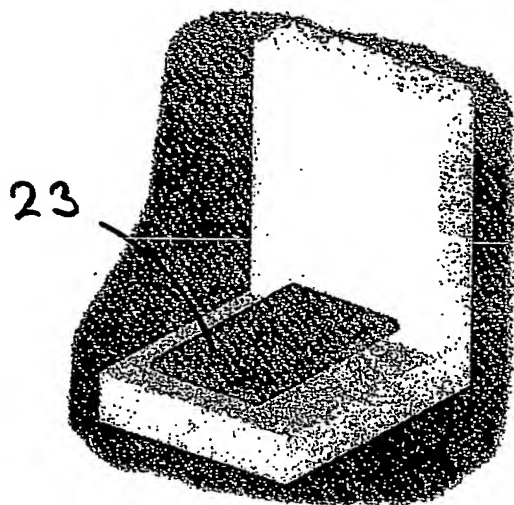


Fig 3

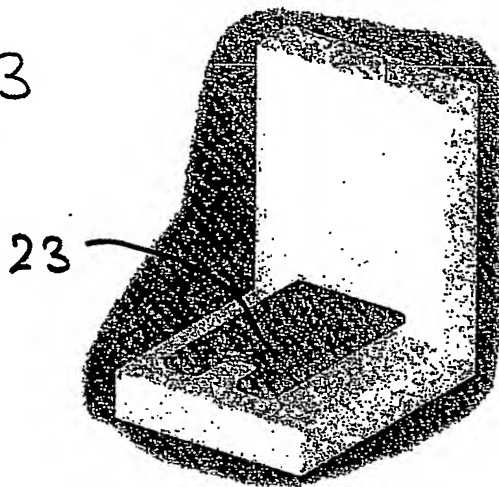


Fig 4

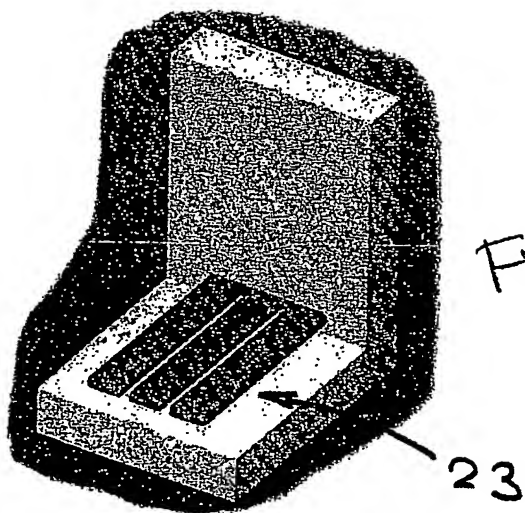


Fig 6

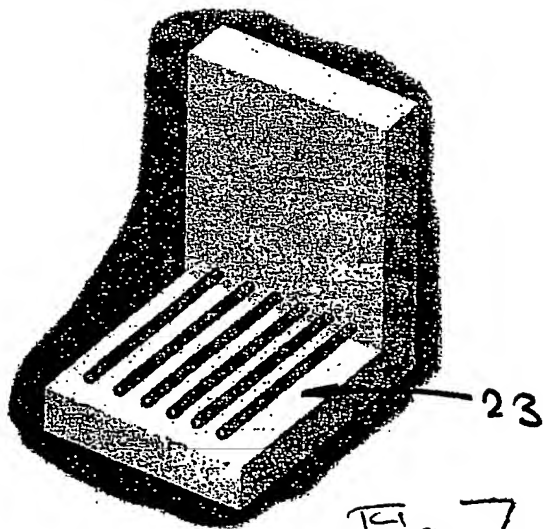


Fig 7

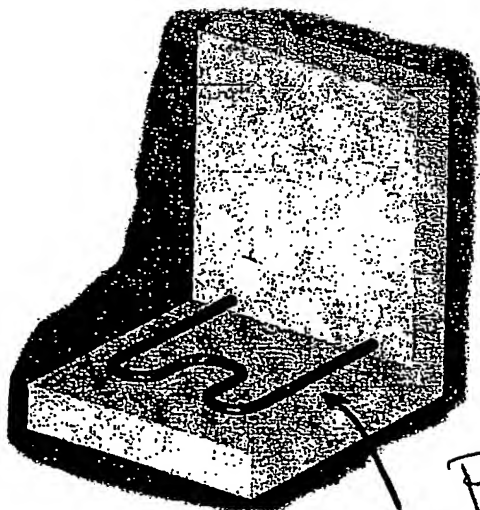


Fig 5

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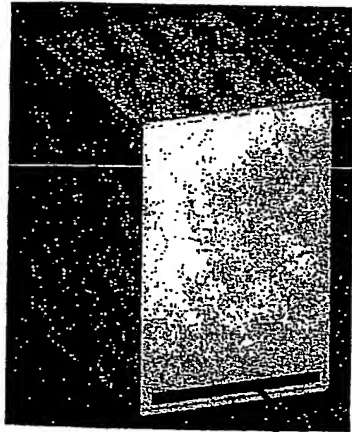


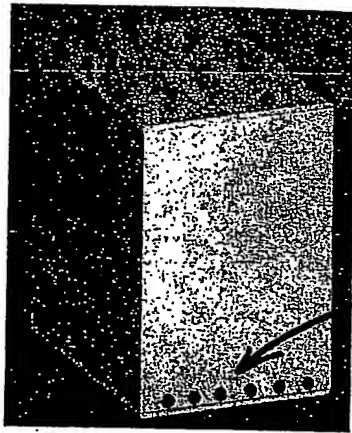
Fig 8

18



18

Fig 9



18

Fig 10



18

Fig 14



Fig 12



Fig 11



Fig 13

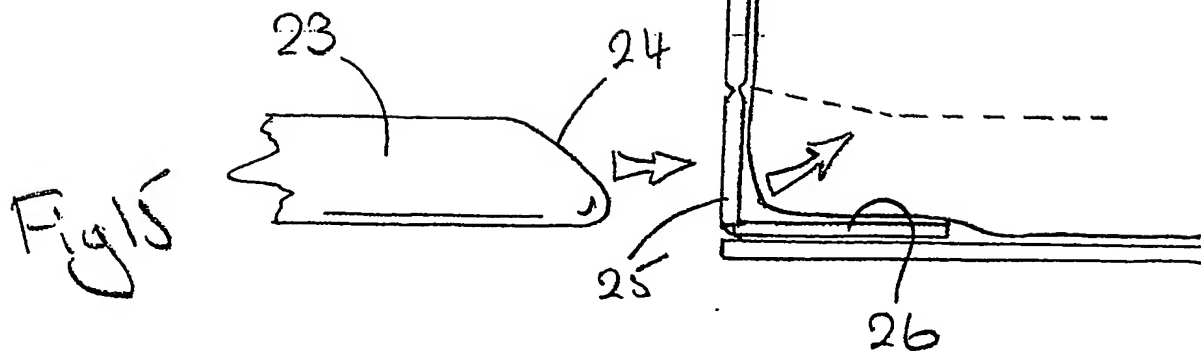


Fig 15